

Technical Specification

Issued on: 23/07/2024

Rev: 0

S.PELLEGRINO NATURAL MINERAL WATER

SANPELLEGRINO

All One Way Glass Bottle

Shelf Life: 30_24 M

Description:

Carbonated Natural Mineral Water added with Carbon Dioxide in accordance with European Directive 2009/54/EEC.
Acknowledgments: Italian Ministry of Health Decrees Nr. 3378-243 on 26/03/01 and Nr. 3419-243 on 31/01/02.

Ingredients:

S. Pellegrino Natural Mineral Water, Carbon Dioxide.

Preservation and Storage:

Store in a clean, cool, dry and odorless place, away from direct sunlight and freezing temperatures.

Organoleptic Specifications:

Limpid, Odourless, Colourless, Typical Taste

Chemical Specifications:

Parameter	UM	Value	Tolerances	Methods
Carbonation (at bottling)	g/l CO ₂	4.8 (Glass)	± 0.2	
Temperature at Source	°C	21.2		UNI 10500:1996
pH at Source		7.5		2060 APAT IRSA-CNR 2003
Specific Conductance at 20°C	µS/cm	1098		2030 APAT IRSA-CNR 2003
TDS (Total Dissolved Solids) at 180°C	mg/L	862		UNI 10506:1996
Total Mineralisation	mg/L	987		
Sodium	mg/L	31.0		3030 APAT IRSA-CNR 2003
Potassium	mg/L	2.4		3030 APAT IRSA-CNR 2003
Calcium	mg/L	174		3030 APAT IRSA-CNR 2003
Magnesium	mg/L	49.6		3030 APAT IRSA-CNR 2003
Chloride	mg/L	48.7		S.M. 4110B
Sulphates	mg/L	418		S.M. 4110B
Fluoride	mg/L	0.5		4100B APAT IRSA-CNR2003
Hydrogencarbonate	mg/L	252		S.M. 2320 B
Nitrate	mg/L	2.9		S.M. 4110 B
Nitrite	mg/L	less than 0.002		4050 APAT IRSA-CNR 2003
Silica (as SiO ₂)	mg/L	7.0		4130 APAT IRSA-CNR 2003

Analysis carried out by the University of Pavia - General Chemistry Dept. on 27th June 2022

Microbiological Specifications:

Nutritional Information

Packaging Specifications:

Packing	Type	Description
Piece	Bottle	Glass Bottle available in following sizes: -250 ml Aluminium Screw Cap; -500/505 ml Crown Cork;

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SANPELLEGRINO S.p.A.

Società soggetta all'attività di direzione e coordinamento della Nestlé Waters SA

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S.PELLEGRINO NATURAL MINERAL WATER		SANPELLEGRINO
All One Way Glass Bottle		Shelf Life: 30_24 M
Secondary Pack	Cadboard Box	-750 ml Aluminium Screw Cap; -1000 Crown Cork
		For 250 ml Size: 24 Bottles Cardboard Box (4 Clusterpack) For 500/505 ml Size: 24 Bottles Cardboard Box For 750 ml Size: 12 Bottles Cardboard Box & 15 Bottles Cardboard Box For 1000 ml Size: 12 Bottles Cardboard Box

Manufacturing Conditions:
In the botting factory a HACCP system has been studied and realized according to Regulation EEC 852/2004 of 29th April 2009 "Hygiene of Foodstuffs".
The bottling factory has implemented a GMP program.
The bottling factory is ISO 9001:2015, FSSC 22000, ISO 14001, ISO 45001 certified.
The bottling factory has a Documented Cleaning & Sanitation Program.
The bottling factory has a Documented Pest Control Program.
The product does not contain any Genetically Modified Ingredient.
The bottling plant can assure the product traceability by means of the lot code printed on the label /can bottom.

Issued by:

SANPELLEGRINO S.P.A.
Paolo Cortesi
Factory Quality Manager
Quality Assurance Manager
Rusplno plant



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